

Eco Pouch – Food Contact Compliance Declaration

Eco Pouch is manufactured under the following certified Management Systems in accordance with 2023/2006/EC (GMP), ISO9001:2008, ISO14001:2004, BS OHSAS18001:2007 and BRC/loP.

Product Description

Unprinted 19mu//30mu (Cellulose//Co-Ex Bio laminate)

19 mu clear Cellulose // 30 mu clear Co-EX Bio film		
n° layer	Composition	
1 - external	Film – Cellulose	19 µm
2 - middle	Adhesive	2 µm
3 – intended food contact	Film- CO-Ex BioFilm	30 µm

Legal Compliance

a) Europe

We declare our packaging material to be in compliance with the following European Regulations and Directives:

Regulation (EC) No 1935/2004 - 27.10.2004

REGULATION (EC) No 1935/2004 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC

Regulation (EC) No 2023/2006 - 29.12.2006

COMMISSION REGULATION (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice (GMP) for materials and articles intended to come into contact with food

Regulation (EU) No 10/2011 - 14.01.2011

COMMISSION REGULATION (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food.

a) FDA

According to the binding statements of our suppliers the raw materials we use are in compositional compliance with the US Food, Drug and Cosmetic Act of 1858 and applicable indirect food additive regulations of the United States of America as set out in the Code of Federal Regulations of the US Food and Drug Administration (FDA), under 21 CFR:

1 - Monomer / Additive with specific migration limit (SML)

FCM Substance No.	Substance Name	Specific Migration Limit
127	vinyl chloride	0.01 mg/kg food
130	vinylidene chloride	0.01 mg/kg food
225	acrylonitrile	0.01 mg/kg food
239	2,4,6-triamino-1,3,5-triazine (= melamine)	2.5 mg/kg food
246	tetrahydrofuran	0.6 mg/kg food
312	methacrylonitrile	0.01 mg/kg food
372	Hexamethylene-diisocyanate	0.01 mg/kg food
254	Butane diol-1,4	0.05 mg/kg food
361	Hexane diol-1,6	0.05 mg/kg food
310	Neopentyl glycol	0.05 mg/kg food
303	Adipic acid	5 mg/kg food

Legal Compliance (continued)

2 – Dual Use Additives

E Number	Additive Name	Limit in Food
E 321	butylated hydroxytoluene	100 mg/kg food

Additives and printing Inks, which are not regulated by the EU-Regulations, meet in:

In Switzerland the Swiss ordinance of the FDHA on articles and materials RS 817.023.21 (last amendment 05.2011 including ANNEX VI.

All the used printing Inks, which are intended to come in contact with foodstuffs, have been produced according to „the Guidelines for production of Packaging printing Inks used for plastic food packaging“, published by the CEPA/EuPIA (edition November 2011). The used raw material meets the exclusion list of October 2006.

The information contained herein is based on data believed to be correct at the time of writing. It shall be understood that The Vacuum Pouch Company Ltd is also reliant upon the provision of compositional information from its own suppliers.

Approval Date	28/06/2019
Approval By	Jo Deakin – Compliance Manager
Signature	